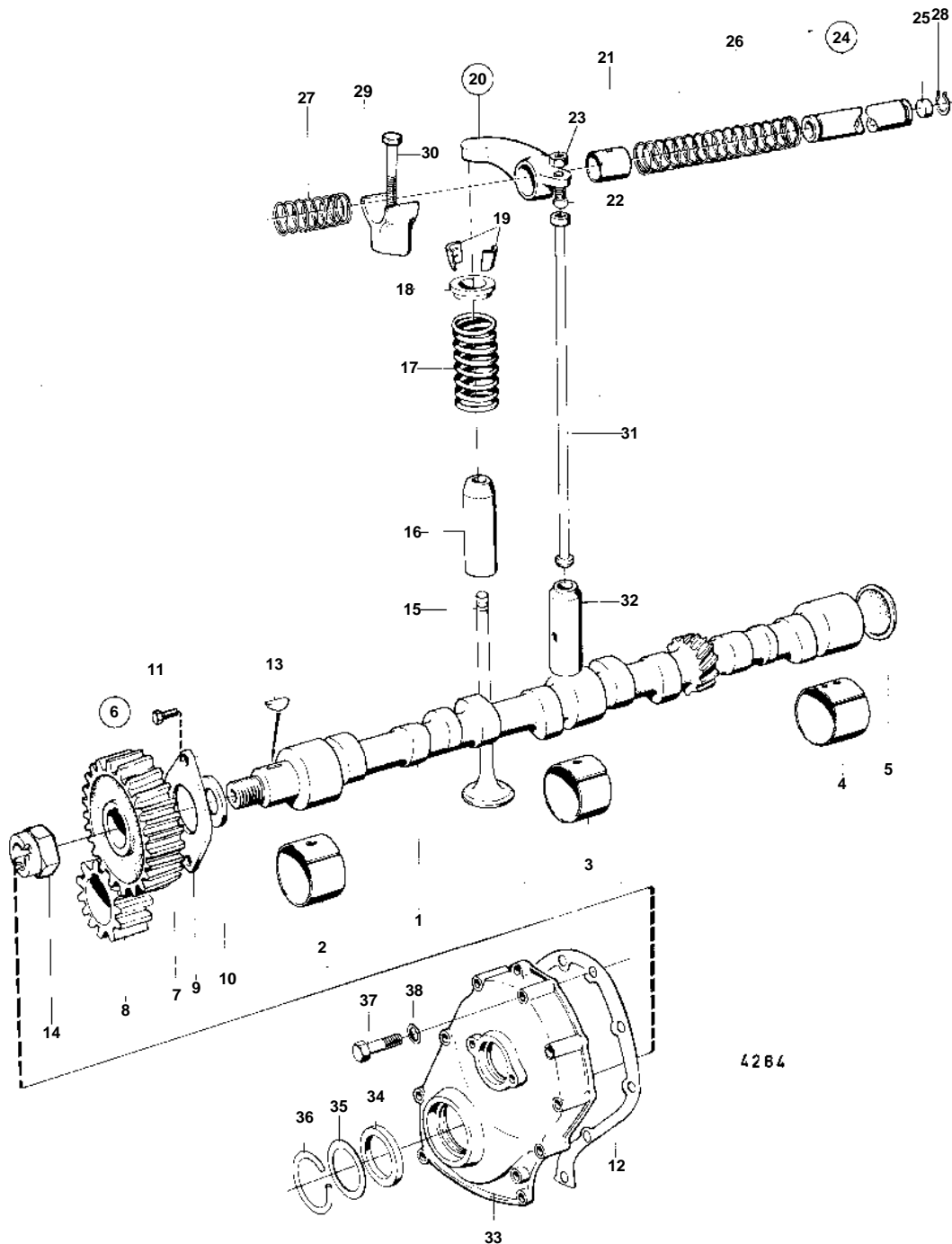


BB115A, BB115B, BB115C, MB20A, MB20B, MB20C



BB115A, BB115B, BB115C, MB20A, MB20B, MB20C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	Camshaft		
2		1	Bushing, BUSHING		
				12743	
3		1	Bushing, BUSHING	12737	
				12743	
4		1	Bushing, BUSHING	12737	
				12743	
5		1	Expansion plug, PLUG	12737	
				12743	
6	875375	1	Set		
7		1	· CAMSHAFT GEAR		
8		1	· CRANKSHAFT GEAR		
9		1	· THRUST FLANGE		
10		1	· Spacer ring		
11		2	· Hexagon screw		
12	418620	1	· Gasket		
13	910118	1	Woodruff key		
14		1	Nut		
15	419734	4	Inlet valve		
	419735	4	Exhaust valve		
16	419652	4	Valve guide, INTAKE	12771	
				12773	
	419653	4	Valve guide, EXHAUST	12771	
				12773	
17	418737	8	Valve spring		
18	460181	8	Washer		
19	419643	16	Valve collet		
20	418298	4	Rocker arm		NO. 2-4-6-8
	418301	4	Rocker arm		NO. 1-3-5-7
21	418297	8	· Bushing		
22	418286	8	· Ball stud		
23	921781	8	· Hexagon nut		
24		1	Rocker arm shaft		
25	955083	2	· Cap plug		
26	418426	3	Compression spring		
27	411140	2	Valve spring		
28	914456	2	Snap ring		
29		4	Bearing bracket		
30	191689	4	Screw		
31	418304	8	Push rod		
32	1218630	8	Tappet		
33		1	Timing gear casing		
34		1	Felt ring		
35	418626	1	Retainer		
36		1	Lock ring		
37	955514	2	Hexagon screw		L = 25 MM
	940158	7	Hexagon screw		L = 45 MM
38	941906	9	Spring washer		